

Evaluation of Assessing the Purity of Sesame Oil Available in Markets of India Using Bellier Turbidity Temperature Test (BTTT)

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Abstract:- The purpose of the present investigation was to investigate the applicability of BTTT to sesame oils obtained from different parts of India and thereby examine the influence of geographical variations on bellier turbidity temperature test (BTTT) and assessing the purity of sesame oil available in markets of India using (BTTT). In the present work, the sesame oils used for analysis, such as sesame cooking oil (21.9) (smc, Alfa green), sesame oil(20.7) (sm, Appu black),gingelly oil(20.9) (gg, Shakti) and sesame oil(19.9)(sm1, Kabira) exhibited BTT in the range of 19.9 to 21.9 0C. The result have demonstrated the reproducibility through the analyzed data. Hence It is observed that sesame oil fulfils BTTT values as per Regulation (Food Products and Standards) 2011 of Food Safety Standards and Act 2006. The standard mean error is in between 0.06-0.12 in case of BTT.

The present research paper are evaluate and assessing the purity of edible cooking sesame oil of different brands obtained from different parts of India and thereby examine the influence of geographical variations on bellier turbidity temperature test (BTTT). The sesame oils used for analysis, such as sesame cooking oil (21.9) (smc, Alfa green), sesame oil(20.7) (sm, Appu black), gingelly oil(20.9) (gg, Shakti) and sesame oil(19.9)(sm1, Kabira). The evaluation has been carried out for the purity of sesame oils using BTTT as qualitative tool. The BTTT values are exhibited in the range of 19.9 to 21.90C. It is observed that all the sesame oils are to pass the BTTT values as per the specifications of sesame oils. In case of BTT, The standard mean error is in the range of 0.06-0.12.

Keywords:- Vegetable Oil, Edible Oil, Different Brands of Sesame Oil, Purity, BTTT.

I. INTRODUCTION AND OBJECTIVE

Edible oils are resulting from plants and animals. Oils from plants are termed as vegetable oil. The principal sources of vegetable oils are nearly plants, which include sunflower, soybeans, cotton seed, sesame, rapeseed, corn, melon and sesame seed. Other sources are oil bearing perennial plants such as shear, olive, cashew coconut and palm. Sesame seed is rich in oil content with about 53% quality edible oil, 42% cake and 5% moisture seed (Akinoso, 2006). Sesame seed oil may be used directly exclusive of refining is an ordinary salad oil, which could need small or no winterization and is one of the marginal

vegetable oils. Clinical studies have shown that sesame oil consumption has too many benefits to health like minimizing the occurrence of cancer, contributes to the avoidance of degenerative processes; therefore decrease the death rate through cerebro and cardio -vascular diseases. Health benefits of sesame, such as antioxidative, hypocholesteremic, antihypertensive, immune regulation and anticancer are mainly accredited to lignans and their glycosides[1].

The level of oil of the sesame seeds ranges from 41.6 to 62.5%, the average being 53.2%. Sesame contains nearly 85% unsaturated fatty acids. Seed contained 48.4% crude oil, 5.6% moisture, 20.2% crude proteins, 7.69% carbohydrate (by difference) and 9.3% crude fiber. Mineral profile (mg/100g) of seed is Calcium 415.38, Phosphorus 647.25, Potassium 851.35, Magnesium 579.53and Sodium 122.50. Chemical study of cake extract of sesame showed 4.1% ash, 51.0% fat, 19.7% sugar 6.8% protein and a total of 14.3% lignans and lignan glucosides[9].

The quality of fats and oils is dictated by several physical such as texture, density, pacific gravity, colour, refractive index etc and chemical parameters such as acid value, iodine value, saponification value, unsaponifiable matter BTT etc are dependent on the source of oil; geographic, climatic, and agronomic variables of growth. Thus one must assess quantitatively the influence of these variables on characteristics of oils and fats; in present case on characteristics of sesame oil, **Bellier Turbidity Temperature Test (BTTT)** (acetic acid method), based on insolubility of Arachidic acid (0.4-1.1%) is used as a qualitative method for identification of pure sesame oil. Sometimes it is observed that sesame oil fulfils all specifications of refined oil but fails to pass BTTT. Moreover sesame from different geographical locations differs in oil content. The oil is consumed after extraction from sesame seeds, generally without any further processing, high price and dark colour of oil make it vulnerable for adulteration. But there are some distinct physical and chemical parameters like refractive index, specific gravity, iodine value, colour, essential content ,unsaponifiable composition, acid value, Free fatty acid content, peroxide value ,P-anisidine value of the oil helps to determine its conformity as safe and standard edible oil by which the purity check of sesame oil can be done. The Bellier figure or the temperature at which turbidity appears in a specified and neutralised oil sample under specified conditions was first proposed by Bellier and modified by several workers including Franz and Adler. According to

Ever in 1912, the addition of sufficient acetic acid used instead of 1% hydrochloric acid succeeding modifications in the BTT. This had been adopted by several workers and gives satisfactory results for sufficient to judge the purity of sesame oil and admixture of oils [2].

The objective of the present studies was to investigate the applicability of BTTT to different brands of sesame oils obtained from different parts of India and thereby examine the influence of geographical variations on BTTT as tool for identification of sesame oil and assessing the purity of sesame oil available in markets of India using Bellier Turbidity Temperature Test (BTTT) and to assess the quality and compared the assessed value with existing standards of BTTT for the respective oils as per Food safety and standards (food products and additives) Regulation 2011.

II. LITERATURE REVIEW

Sesame oil is extracted from the seeds of *Sesamum indicum*, an herbaceous plant of the Pedaliaceae family. The unsaponifiable fraction contains a class of products specific to sesame; the sesamine and the sesamoline which leads to the formation of sesamol and sesaminol during refining or hydrogenation, sesamol is considerably depleted during deodorization, whereas sesaminol remains less affected at this refining step. Sesamol and sesaminol are two powerful antioxidants[3].

As per Food safety and standards (prohibition and restriction on sale) Regulations 2011, sale of certain admixtures prohibited. As per 2.1.1(5), a mixture of two or more edible oils as an edible oil, a maximum tolerance of 15 red units in one cm cell on Lovibond tintometer scale is permitted when the oil is tested for Baudouin test without dilution. Baudouin test is one of the qualitative

identification test for sesame oil. This test is sensitive to the extent of 0.2% of sesame oil in other oils[4]. In this **Modified baudouin test**, take 5 mL of the sesame oil or melted fat in a 25 mL measuring cylinder (or test tube) provided with a glass stopper, and add 5 mL of hydrochloric acid and 0.4 mL of furfural solution. Insert the glass stopper and shake vigorously for two minutes. Allow the mixture to separate. The development of a pink colour in the acid layer indicates the presence of sesame oil. A pink to red colour is obtained due to presence of a phenolic component sesamol[5].

The solubility of oils in various solvents is a constant, depending on the nature of the glycerides composing the oil. Fryer and Weston found that a mixture of equal volume of 92% ethyl alcohol and pure amyl alcohol used as a solvent for turbidity. In Valenta test, acetic acid was used as a solvent, the results are affected by the presence of moisture in the oil and free fatty acid which lower the turbidity temperature, increasing the solubility of the oils, which raises the turbidity temperature [2].

The modified BTT test has been used by Ever for judging the purity of oils and has been found simple, rapid and fairly accurate for routine analysis as compared to the results obtained by Valenta test. Moreover, it can be conveniently used in the analysis of soap and commercial fatty acids and also for determining the % of two mixed oils. Others workers have also successfully used the same test for determining adulteration of sesame oil in some edible oils and also suggested its analytical importance. Besides the turbidity temperatures obtained with fatty acids by the method of Fryer and Weston are different from those for the respective oils, depending on the difference in the solubility of the glycerides of the oil and its fatty acids in the same solvent [6].

Sr.no	Item no	Vegetable oil	BTT limits
1	2.2.1.2	Cotton seed oil	19.0 -21.0°C
2	2.2.1.3	Groundnut oil	39.0-41.0°C
3	2.2.1.6	Rape seed oil Mustard oil (toria oil)	23.0-27.5 °C
4	2.2.1.7	Rape seed oil or Mustard oil-Low erucic acid	Not more than 19.0°C
5	2.2.1.8	Virgin olive oil	17.0°C Max
		Refined olive oil	17.0°C Max
6	2.2.1.10	Safflower seed oil (barrey ka tel)	Not more than 16.0°C
7	2.2.1.12	Til oil (Gingelly/sesame oil)	Not more than 22.0°C
8	2.2.1.13	Niger seed oil (sargiya ka tel)	25.0-29.0°C
9	2.2.1.17	Almond oil	Not more than 60.0°C

Table 1:- Shows BTT standards/values for some edible vegetable oils under 2.2: Fats, oils and Fat emulsions as per FSSA 2006[4] Source FSSA2006

III. MATERIAL AND EXPERIMENTAL METHODS

➤ Materials

All the chemicals and reagents were analytical grade and used as received. Four sesame oils of different brands such as **sesame cooking oil (smc, Alfa green)**, **sesame oil(sm, Appu black)**, **gingelly oil (gg, Shakti)** and **sesame oil(sm1, Kabira)** were gathered from super market of different places of India. Since these four sesame oils were easily available for procurement. All these oils were in different forms of packaging while some in poly packs (HDPE), others were in tetra packs, plastic cans and pet bottles of 1 litres and 5 litres. Most of the brands have mentioned nutritional values, green vegetarian logo, best before 6 months and 12months, free from argemone on their packs. These different sesame oils are used in the investigations on BTTT in this research study.

➤ Experimental Methods

• Determination of Bellier turbidity temperature acetic acid Method

Pipette out one ml of the filtered sample of oil in a flat-bottom 100 ml round flask, add 5ml of 1.5 N alcoholic potash heating over a boiling water bath using an air condenser After complete saponification cooling, neutralised by adding carefully dilute acetic acid and then add an extra amount of 0.4 ml of accurately measured dilute acetic acid using phenolphthalein indicator. Add 50 ml of 70% alcohol and mixed well. Heat and allow the flask to cool in air with frequent shaking. Note the temperature by using calibrated thermometer at which the first distinct turbidity appears which is the turbidity temperature. This turbidity temperature is confirmed by a little further cooling which results in deposition of the precipitate. Dissolve the precipitate by heating the contents to 50°C over water bath, again cool as desiccated above and make a triplicate determination of the turbidity temperature [7,8].

Sr. No	Name of oil	Brand name	Code	BTTT*	SD	CV	SEM
1	sesame cooking oil	Alfa green	smc	21.9	0.1	0.46	0.06
2	sesame oil	Appu	sm	20.7	0.2	0.97	0.12
3	gingelly oil	Shakti	gg	20.9	0.1	0.48	0.06
4	sesame oil	Kabira	sm1	19.9	0.17	0.85	0.09

Table 2:- BTTT of different sesame oils with accuracy on BTT

* Each value is averages of three measurements, SD-standard deviation, CV-coefficient of variance, SEM standard mean error

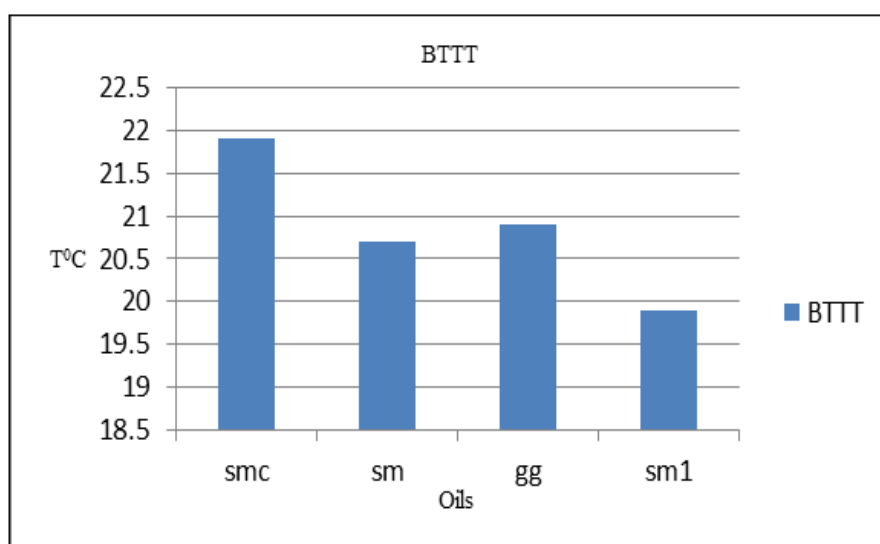


Fig. 1:- showed the BTTT values for different sesame oil

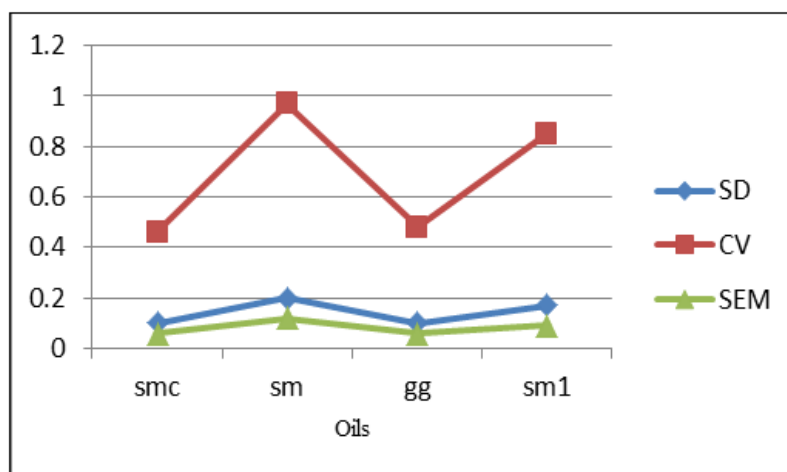


Fig. 2:- showed the statistical values for different sesame oil

IV. STATISTICAL ANALYSIS

The data obtained from the experimental measurements and accuracy of BTTT for different brands of mustard oils have been analyzed and the Statistical parameter like standard deviation, coefficient of variance and standard mean error were calculated for both the parameters. All the experiment was carried out in triplicate and the results are presented as the mean SD, CV and SEM. Descriptive Statistics of different sesame varieties from different parts of India as shown in figure1 and 2.

V. RESULT AND DISCUSSION

BTT values prescribed for the certain vegetable oils comes under the mandatory food laws in some countries but due to development towards hybridization in oil seeds, reconsideration in laws is required. **Table-1** Showed the BTT standards/values for some edible vegetable oils under 2.2: Fats, oils and Fat emulsions as per FSSA 2006[4]. The results obtained for the BTTT and statistical accuracy for the sesame oils obtained from different places of India are shown in **Table2, Fig 1 and Fig 2**. The data obtained for smc (21.9),sm(20.7),gg(20.9)and sm1(19.9) are exhibited BTT in the range of 19.9 to 21.9°C.As all the reported BTTT values are average of three readings, the results have demonstrated the reproducibility of the analysis data. Thus the present investigations prove with due certainty the applicability of BTTT to all sesame oils. **Table 2** shows the accuracy, the standard deviation and coefficient is in the range of 0.1 -0.2 and 0.46-0.97.

VI. CONCLUSION

The BTTT method is cheaper, easier, requires little laboratory infrastructure and recognised as a convenient qualitative tool for identification of different variety of oils. In this study BTTT is applied on sesame oils and found that BTTT can be easily used as qualitative tool for identification of purity of sesame oil from different places of India. The present investigations prove with due certainty about applicability of BTTT to all sesame oils. This study also confirms prove reliability, reproducibility and diverse applicability of BTTT.

LIMITATION

BTTT is convenient qualitative tool for assessing the purity and identification of different types of edible oils and not provide quantitative data on presence of high molecular weight fatty acids in different types of vegetable oils.

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